[Ver: 2.37][07/21/'10]

- 1. Compatible with Future Design Controls DAQ software (IO Modules)
- 2. Validated operation with Windows 7 operating system (see v2.33 for complete list of operating systems).

[Ver: 2.36][4/21/'09]

- 1.Add Auto-Page into Real-time Viewer.
- 2. [Fixed]: Some pen will be indexed incorrectly after page20 in realtime viewer.
- 3. [Fixed]: Import failed after page 20 in historical viewer.
- 4. [Fixed]: Some page will cause error while displaying trend in historical viewer.
- 5. [Fixed]: Trend graph will be shown incorrectly when X or Y-axis of screen resolution is more than 1280.
- 6. Add project name into the printed paper report for Historical Viewer.
- 7. Add Czech language.
- 8. [Fixed] DO Configuration interface missing

[Ver: 2.35][6/18/'08]

- 1. [Fixed]: Time of report data shows incorrectly during summertime.
- 2. [Fixed]: Address range should be from 1~247 in Instrument.
- 3. [New]: Add a suggestion to modify message for clock synchronization.
- 4. [Fixed]: If RS232 is checked, the text box on the right side cannot be empty in the bank window of Configuration.

[Ver: 2.34][1/7/'08]

- 1. [Fixed]: the default engineering Hi and Lo of DO tags should be 65535 and 0.
- 2. [Added]: Add Portuguese language.
- 3. [Fixed]: Auto-import function of historical viewer should be disabled when bank type is RS232.
- 4. [Modified]: Change the default path for historical/realtime viewer to export data in excel from 'C:\' to desktop.
- 5. [Fixed]: If the horizontal resolution of the screen is more than 1024, trend graph will be effected by preview of print out.

[Ver: 2.33] [11/14/'07]

1.) Validate that v2.33 is compatible with Windows Vista operation system; also compatible with Windows 98, Windows ME, Windows NT, Windows 2000 and Windows XP.

[Ver: 2.32][03/01/'07]

1. [Added]: VR06 recorder released with firmware v2.32.

Observer I & II v2.32 works with VR06 and VR18 V2.32 and earlier VR18 firmware versions.

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[Ver: 2.31][09/26/'06]

- 1. [Fixed]: Tag names overlap the rectangle line in All-digital window.
- 2. [Added]: Add Thai language.
- 3. [Added]: Add auto-acknowledge alarm.

[Ver: 2.30][07/04/'06]

- 1. [Added]: In Real-time Config, every event has 2 job settings.
- 2. [Added]: FDA Signature will be shown on the printed paper.
- 3. [Added]: Add new login and account functions to comply with CFR-21.
- 4. [Added]: Add Timeout option to Configuration interface.
- 5. [Added]: The time out of RS232 is now variable.
- 6. [Fixed]: the retry function for data import activated abnormally for manual mode.
- 7. [Fixed]: Real-time viewer will occurs error when the screen resolution larger than 1024x768.
- 8. [Added]: Real-time viewer add AO status function.
- 9. [Fixed]: Configuration shows a warning message incorrectly when doing range rule check for math channel.
- 10. [Fixed]: Historical viewer cannot show totalizer name correctly in report window.
- 11. [Fixed]: In historical viewer separate the date time string into different cell when exporting into excel file.
- 12. [Added]: Add Event Comment function into Real-time viewer.
- 13. [Fixed]: Login on Configuration will cause user error on Historical viewer.
- 14. [Fixed]: Historical viewer will go wrong when merge two Event lists with the same time stamp.

[Ver: 2.22][3/3/'06]

- 1. [fixed]: Real-time job of alarm2 cannot be set.
- 2. [fixed]: When Configuration fails to receive data, the content of some boxes will become blank.
- 3. [fixed]: The items of Page menu of Real-time Viewer will increase abnormally after changing language.
- 4. [fixed]: The confirming message of Page-Auto-Config function includs unknown code.
- 5. [Added]: User can change sample rate to satisfy the need of internet connection.
- 6. [fixed]: Real-time viewer will occur error when digital window is hided and you change into a new page containing less than 6 pens.
- 7. [fixed]: Real-time viewer will go wrong if Tag name include characters like .../,+,-,* and so on.
- 8. [Modified]: Change the naming rule of Tag name for DDE link expression.
- 9. [Modified]: Change limit the maximum decimal point of totalizer to 2.

[Ver: 2.21][3/3/'06]

1. Just revise to match the version of recorder.

[Ver: 2.2][1/12/'06]

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- 1. Add AO function.
- 2. Add AI Max/Min/Ave value into Log Report.
- 3. [fixed]: RTV delay 1ms every second.
- 4. [Added]: The new version of Help file for recorder is updated.
- 5. [fixed]: Real-time viewer cannot work normally when math channels are not arranged successively.
- 6. [fixed]: The file Comm_Server.exe of package Communicator is not revised correctly.
- 7. [fixed]: In Real-time viewer, the menu option 'Configuration data' should be disabled when open an shared project.
- 8. [fixed]: When both Communicator and Observer software are installed in one PC, uninstall either one will effect the other one.

[Ver: 2.10][7/25/'05]

- 1. Allow user to work on the same FDA project repeatedly.
- 2. The amount of pages can be modified by users.
- 3. Real-time viewer can show VR18 channel names.
- 4. Real-time viewer add function of monitoring DI, DO ,Counter, Totalizer.
- 5. Real-time viewer can use the same log speed and method as the recorder.
- 6. [fixed]: RTHist should update all the tags before exporting data.

[Ver: 2.06][8/23/'05]

1. [fixed]: RTV-PO cannot read SV/PV correctly from BTC-9100,C91 series controllers.

[Ver: 2.04][6/2/'05]

1. [fixed]: VRCfg has no plus function when updated from non-plus version to plus version.

[Ver: 2.03][4/1/'05]

1. Revision because of fixing bug of DataStore.

[Ver: 2.0][2/3/'05]

- 1. Add FDA standard.
- 2. Add Log Report.
- 3. Add auto-import.
- 4. Add all-digital display.

[Ver: 1.42][3/24/'05]

1. [fixed]: Default button function error when select 9300 parameter.

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[Ver: 1.41][1/25/'05]

1. [fixed]: Clear time shows incorrect content.

[Ver: 1.40][12/13/'04]

- 1. Realtime viewer can connect and display up to 1024 pens.
- 2. Add option of 'Selected' and 'All' to parameter operation.

[Ver: 1.30][12/9/'04]

- 1. Add Hi/Lo range scale for each pen.
- 2. Scale number will be limited to 1 in vertical direction.
- 3. Shorten the height of scales in vertical mode of Historical viewer but not in print mode.
- 4. Limit the OS to 800x600 with small fonts or Higher than 800x600 with any fonts.
- 5. Interface should not response to users when it is importing data.
- 6. Event list will scroll down when new item is added.
- 7. Refine zoom by time and value.
- 8. Limit the communication function of Recorder Config while Hist is dumping data.
- 9. Historical viewer always shows password form when begin.
- 10. Enlarge the number of Tag and Node to 1024.
- 11. Enlarge the visible Hi/Lo ranges of historical data.
- 12. Add controls 9100, 9300 to auto-config function.
- 13. Change 'Math', 'ScaleLo' and 'ScaleHi' to 'Math Expression', 'RangeLo' and 'RangeHi'.
- 14. This version is compatible with VR18 of Ver:1.3 in configuration format.
- 15. Add time synchronization.
- 16. Unify the interface of AI Linear RangeHi/Lo of VRCfg into edit box.
- 17. Add Gain and Offset.
- 18. Add speed option to data export of Historical viewer.
- 19. Appended Totalizer SP to the end of the modbus table.
- 20. Change the decimal point of IO Range data to 1 for Comm and interface.

[Ver: 1.04][2/9/'04]

- 1. [fixed]: Setup->Destination path appears unexpected file path on win2k(CHT)
- 2. [fixed]: Program will go wrong when system is in large font.
- 3. [fixed]: Text in scale box cannot be shown entirely when large fonts.

[Ver: 1.03][2/6/'04]

1. Modify the terms on the data export interface of Historical viewer.

[Ver: 1.01][1/20/'04]1. The limitation of tag number is under 256.2. [fixed]: List separator cannot support ";".

[Ver: 0.99][1/16/'04]

- 1. This version can cover both new and old machine.
- 2. Add RS232 Communication function.
- 3. VRCfg:

TCP:

Old:File transfer

New:Modbus_TCP

RS232:

Old:None

New:Modbus RTU

- 4. Config file is renamed from "VR18.cfg" to "Recorder.cfg".
- 5. Real-time viewer can automatically update the tag status of recorder.
- 6. Change the naming rule of the new added tag.
- 7. Add 'disable' item into the bank protocol selections.
- 8. Rename 'Modbus_RTU' to 'Modbus_RS232'.

[Ver: 0.98][12/26/'03]

- 1. Cancel the rotate method of event list.
- 2. Event list can seek trend data always.
- 3. All programs of this version support decimal symbol of both '.' and ','.
- 4. Real-time viewer can only show the real-time value, the historical data must be shown in Historical viewer.
- 5. [fixed]: Event time can't match the corresponding trend data.
- 6. [fixed]: RTV receives error values after running for a long time.

[Ver: 0.97]

- 1. Add Math input interface.
- 2. VRCfg renamed as Configuration.

[Ver:0.96]

- 1. Move "Disable" item from LogSpeed Box into Method Box.
- 2. New Recorder Config interface.
- 3. New Real-time Config interface.
- 4. New IO Version.
- 5. Add Basic and Plus.
- 6. Add Modbus_RTU and Modbus_TCP.

[Ver: 0.95]

1. New hierochy:

Channel:AI,DI,Math,

Tools:Timer,Counter,Totalizer,

Rearrange Job item list.

2. Config Viewer

Display: add Status Bar,

Tools:

Counter:add Preset,

Totalizer:add Preset and Decimal.

- 3. Job: Add one item name 'Log Report'.
- 4. New Comm style: Historical normally disconnected.
- 5. New Data Store.
- 6. New Job items.
- 7. New Timer Type options.
- 8. [fixed]: AI channel scale hi/Lo ComboBox cannot apply new setting.

[Ver:0.93]

- 1. Add Tools: DI, Timer, Counter, Totalizer
- 2. Remove Tag Type of DI, Counter, Totalizer

[Ver:0. 92]

- 1. Pen Type list box remove the inactive channel Number.
- 2. Interface terms change from:

a.'Pen' to 'Channel'

b.'Page' to 'Display'

[Ver: 0.91]

- 1. Event number is limited within 256.
- 2. Allows users to change the pen method/decimal/log speed on an running project.
- 3. [fixed]: VRCfg occurs error when receive vr18.cfg from CF Card on win98.